

June 8,
2010



Steel Vacuum Trailers

130 BBL

- Heavy duty suspension - all types available
- Double or triple axle options
- Steel or Aluminum hose pans
- Self contained pump units optional
- Internal baffles
- Exterior stiffener rings
- Adjustable King Pin
- Single or multiple compartments
- Bottom drain sump
- Rear bumper with tow eye
- Internal and external shut-offs
- ABS Brakes, LED Lights and the Industry's
 - Finest Wiring Harness
- **Capacity:** 5460 gallons, plus 2%
- **ICC MC:** none
- **Commodity:** unspecified oilfield fluids
- **Design Pressure:** 15 psi internal, 22 inhg external, 23 psig hydrostatic test
- **Shell:** 1/4 pl x 60 in od.
- **Baffle:** 2-1/4 pl flat flanged and dished each with interior shell reinforcement ring
- **Stiffener:** 3/8 x 2-1/2 rolled rings (8) external
- **Welds:** internal root, external submerged-arc
- **Compartment:** single
- **Suspension:** hutch ch 9700 w/8 leaf low arch springs
- **Axles:** 22,500 lb round w/outboard drums
- **Wheels:** 10 hole disc steel disc hub pilot
- **Tires:** 11.00 x 24.5 radials
- **Brakes:** 16-1/2" x 7" with spring parking, auto slacks, abs both axles
- **Upper Coupler:** bolt on adjustable
- **Landing Legs:** 2 speed, heavy duty, high capacity lift
- **Bumper:** 4 x 8 tube with tow eye



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- **Fenders:** full length formed hose pan (10 ga) with 1/4" formed supports
- **Tool Box:** 18 x 18 x 36 on driver's side with sealed door
- **Mud Flaps:** anti sail
- **Outlet:** two 4" butterfly valves at rear with a wedge sump
- **Reliefs:** 1-1/2" vacuum relief, 2" pressure relief , both located at top front of barrel,
2" blow down line at rear
- **Manways:** four located on top, one on rear head, all 21" domed style with plated swing bolts and wing nuts
- **Shut Off:** ball type primary in front manway, ball type secondary 12 gallon on driver's side front with drain
- **Lights:** full DOT lights, sealed lights, harness and junction box with terminal strip, two rear work lights with integral switches
- **Sight Glass:** 2" sight glass fittings in front and rear head, 1-1/2" plastic sight glass tube installed in rear head with clean out tees and 2" ball valves top and bottom
- **Coating:** all surfaces white metal steel grit blas, 2.5 mil profile (sp-10), interior lined with chemical resistant 100% solids epoxy liner, 10-15 mil dry film thickness. exterior coated high build epoxy primer and color coated with high solids polyurethane, 4-6 mil dry film thickness.